

Abstract:

There is described a method for mixing and homogenisation of binding agents and additives in particular formulated for use the production of panels made from organic fibres and comprising the following method steps:

- 5 • dosing water-soluble UF/MUF resin in the range of 90% by weight,
- dosing water-soluble hardener agent in the range of 5% by weight,
- dosing not water-soluble penetration agent in the range of 2-5% of weight,
- dosing not water-soluble foaming agent in the range of 2-5% of weight,
- 10 • continuous dosing these fluids into a collective tube leading to a common dynamic mixing and homogenisation unit, and
- operation said dynamic and homogenisation unit until a homogeneous and activated resin mixture is effected, so that said mixture having a structure like an emulsion containing wax penetration micro drops.